

# PRODUCT SPECIFICATION

S007B192

LD Poly Bags Green Opaque BW

20x30x250g

Customer Code: 119-0790

Valid from: 07/06/2017

## PRODUCT DETAIL AND ORDERING INFORMATION

### NUMBER/NAME/DESCRIPTION:

Item Number - **S007B192**  
Item Description - **LD Poly Bags Green Opaque BW**  
Item Size - **20x30x250g**

SUPPLIER DETAILS: - Ameland Ltd. Telephone - +44 (0) 1256 474777  
Address Unit 7, Bear Court Facsimile - +44 (0) 1256 474766  
Daneshill East Industrial Estate Email - sales@amelandpolythene.com  
Basingstoke - www.amelandpolythene.com  
Hampshire  
RG24 8QT

### ORDERING INFORMATION:

Lead Times - Standard lead times are 3 weeks from receipt of order for unprinted material, 4 weeks from receipt of order for printed material.  
Special lead times by contractual agreement.

### Orderable Part Codes

Ameland Job Code	Your Part Code
<b>S007B192</b>	<b>119-0790</b>

## MATERIAL SAFETY DATA

### MATERIAL SAFETY DATA SHEET:

#### OVERALL MIGRATION DATA:

Although the ingredients are chosen to resist migration, it is the customer's duty to carry out tests to show that there is no migration from the moulded article into the food product being packaged.

#### HEAVY METAL CONTENT:

<100ppm of lead, cadmium, mercury and hexavalent chromium

Based on information supplied by raw material manufacturers and suppliers. All products manufactured from virgin food grade stock containing zero recycle.

#### BISPHENOL A (BPA), PHTHALATE, MOSH, MOAH CONTENT:

BPA, Phthalate Content - None MOSH, MOAH Content - None, unless stated otherwise

Based on information supplied by raw material manufacturers and suppliers. All products manufactured from virgin food grade stock containing zero recycle.

#### GENETICALLY MODIFIED, BSE/TSE AND ALLERGEN CONTENT:

GM Content - None BSE/TSE Content - None

Allergen Content - No Allergens as defined in (EU) No 1169/2011 Annex II (as amended) are present.

Based on information supplied by raw material manufacturers and suppliers. All products manufactured from virgin food grade stock containing zero recycle. No Processing products containing identified items used.

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## PRIMARY AND SECONDARY PACKAGING

### TYPE/DESCRIPTION:

Box - Corrugated cardboard case 305mm x 457mm x 140mm

### LABEL DETAILS:

Standard Format - 100mm x 40mm white labels, printed with the item number, customer code, product size and description, and production operator.

## PACKAGING MATERIAL AND WEIGHTS

ITEM	PRIMARY PACK MATERIAL	WEIGHT	SECONDARY PACK MATERIAL	WEIGHT
1	Corrugated Cardboard Case	210g		
2				
3				

## TERTIARY PACKAGING AND PALLETISATION

### TYPE/DESCRIPTION:

Wooden pallet, and where appropriate corrugated cardboard sheet(s), polythene film stretch film and polypropylene strapping.

### LABEL DETAILS:

Standard Format - 210mm x 150mm white label printed with item number(s), customer code, product size(s) and description(s).

Delivery area and post code are also displayed.

### PALLET CONFIGURATION:

All pallets are second use  
Standard 4-way 1000mm x 1200mm (40/48) wooden pallet

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## SHELF LIFE

12 months at optimum conditions - Onset of performance deterioration commences at 9 months when stored at optimum conditions. Accelerated deterioration when stored sub-optimally.

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## STORAGE AND DELIVERY CONDITIONS

Room Temperature - Material should be stored and transported at room temperature away from direct sunlight. Excessive ultraviolet light and extremes of temperature, i.e., over 60°C, will lead to accelerated deterioration of product. Conditions may be varied if the film has been specifically stabilised for extended life in adverse conditions, i.e., freezing, UV exposure.

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## PACKAGING WASTE INFORMATION

### RECYCLING AND DISPOSAL:

- Recycling
- The product is 100% recyclable
  - The energy recovery through incineration yields approximately 47MJ/kg.  
Products from incineration of uncontaminated product: Carbon dioxide and water.

### ECOTOXICITY:

In the aquatic environment, this product should not present problems because of extremely low solubility.

In the soil environment, this product should not present problems because it is inherently very difficult to degrade.

## MANUFACTURING PROCESS FLOW

### HACCP:

Hazard Analysis and Critical Control Point Model for Ameland Ltd.

## TECHNICAL DETAILS AND STANDARDS

TECHNICAL DETAIL	STANDARD	TOLERANCE
<b>BASE MATERIAL DETAILS:</b> A blend of virgin polyethylene polymers (LDPE, LLDPE) whose starting monomers are included in Annex 1, Table 1 of Commission Regulation (EU) No.10/2011 and are therefore permitted for use in food contact packaging. No recycled content.	GS69-1	FCM Substance No.: 549 Ref. No.: 80000 CAS No.: 0009002-88-4 Substance Name: Polyethylene Wax Use as additive or PPA: YES FRF Applicable: NO Specific Migration Limit: NO Restrictions and Specifications: None
<b>FINISHED PRODUCT DIMENSIONS:</b> 1: Face Width (mm) 2: Open Width (mm) 3: Length (mm) 4: Gauge (mu) Item weight (kg) Primary Pack Quantity Primary Pack Weight (kg) Primary Packs per Secondary Pack Secondary Pack Weight Primary Packs per Pallet	0 508 762 62.5 0.045 250 11.34	+10/-10mm +10/-10mm +10/-10mm +5/-5mu +/-10% +/-10% +/-10% Not applicable Not applicable
<b>OTHER DETAILS</b> Film Colour Density Film Colour: Film Slip Level: Freezable Film Anti-Static Film	Green 3600 High N/A N/A	Not applicable Not applicable Not applicable Not applicable Not applicable

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## ANALYTICAL AND QUALITY STANDARDS

TEST	METHOD	ACCEPTABLE	UNACCEPTABLE
Dimensional Check	Physical measurement of film	Within +/-10% of specified dimensional requirement	Outside +/-10% of specified dimensional requirement
Correct Material	Visual inspection of raw material bin identification	Batch matches with works order, extruder number matches extruder	Any mismatch
Film Colour	Visual inspection based on works order requirement	Film colour matches requirement	Any mismatch
Film Quality	Physical Test in accordance with the Management System: Product Quality Tests	Meets specified requirement	Does not meet specified requirement
Slip Level	Physical Test in accordance with the Management System: Product Quality Tests	Meets specified requirement	Does not meet specified requirement
Bottom Seal (if applicable)	Physical Test in accordance with the Management System: Product Quality Tests	Meets specified requirement	Does not meet specified requirement
Side Seal (if applicable)	Physical Test in accordance with the Management System: Product Quality Tests	Meets specified requirement	Does not meet specified requirement
Conversion (LFT, CFS)	Visual inspections and physical checks to ensure actual conversion matches specified requirements	Meets specified requirement	Does not meet specified requirement
Film Treatment (if applicable)	Physical test to ensure ink adherence to outer surface of film	Meets specified requirement	Does not meet specified requirement
Print (if applicable)	Visual inspection to ensure actual printing matches the specified requirement	Meets specified requirement	Does not meet specified requirement
Perforations (if applicable)	Visual inspection to ensure actual perforations match the specified requirement	Meets specified requirement	Does not meet specified requirement
Weight per Pack	Physical weighing of packs	Within +/-10% of specified pack weight	Outside +/-10% of specified pack weight
Labelling	Visual inspection of labels	Labels applied. Legible and correctly completed	Labels missing, illegible or incorrectly completed

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## DECLARATION OF COMPLIANCE

Manufacturer's name and address:

**Ameland Ltd.**

**Unit 7, Bear Court, Daneshill East Industrial Estate, Basingstoke, Hampshire, RG24 8QT**

Declares that:

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Complies with the provisions of the following European Regulations:

**Framework Regulation (EC) No. 1935/2004 of the European Parliament of 27th October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EE (As amended)**

**Commission Regulation (EU) No. 10/2011 of 14th January 2011 on plastic materials and articles intended to come into contact with food. (As amended)**

**Commission Regulation (EC) No. 2023/2006 of 22nd December 2006 on good manufacturing practice for materials and articles intended to come into contact with food (As amended)**

**European Parliament and Council Directive 94/62/EC of 20th December 1994 on packaging and packaging waste (As amended) (Where compliance is within the control of Ameland Ltd.)**

Polythene film (Virgin film no recycled content):

**All monomers used in the product are listed as authorised monomers in the Commission Regulation (EU)**

**No. 10/2011 of 14th January 2011 on plastic materials and articles intended to come into contact with food.**

The product is suitable for contact with:

**All types of food**

In the following food contact conditions:

**Any food contact at refrigerated but not frozen conditions. Any long term storage at room temperature or below.**

Dual use additives and monomers and, or additives with specific migration limits:

**LUBRICANT - 25mg/kg SML, expressed as zinc. FCM No. 433 - Ref No. 68320 - ANTI-OXYDANT - 6mg/kg**

**Blue 4021 Masterbatch contains the following dual use additives: FCM No. 540 - Ref No. 86240 - ANTI-BLOCKING, FCM No. 395 - Ref No. 41520 - CALCIUM OXIDE**

21 July 2017

Signed on behalf of: Ameland Ltd.

Date:

Name: J.S. Gill

Position: Managing Director

Full texts of EU Legislation can be viewed online at: <http://eur-lex.europa.eu/>

## DISCLAIMER

Product data information is current as of publication date, and while accurate to the best knowledge and belief of Ameland Ltd., is not intended and should not be construed as a warranty or representation for which Ameland Ltd., assumes legal responsibility.

Any information or advice obtained from Ameland Ltd., otherwise than by means of this publication and whether relating to Ameland Ltd., materials, or other materials, is also given in good faith. However, it remains at all times the responsibility of the customer to ensure that Ameland Ltd., materials are suitable for the particular purpose intended.

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## CONDITIONS OF SALE

All orders are accepted subject to these conditions.

1. Unless otherwise agreed in writing by the Company, these conditions shall override any terms and conditions stipulated, incorporated or referred to by the buyer in his order or negotiations.
  2. Notwithstanding any specific date mentioned in the contract for delivery of the goods, time shall not be deemed the essence of the contract so far as concerns delivery of the goods and apart from protracted and unreasonable delay on the part of the sellers, the sellers shall not, by reason of agreeing to deliver by a specified date, be deemed to have waived the benefit of this condition.
  3. If the contract provides for delivery by instalments, each instalment shall be deemed to be the subject of a separate contract and non-delivery or delay in delivery of any instalment shall not affect the balance of the contract or entitle the buyer to cancel same. Provided always that non payment in respect of any delivery shall entitle the seller to suspend the further deliveries or to call for further payment on a proforma basis.
  - 4.1. The price or prices given in any quotation are given in good faith and are those ruling at the date thereof. All quotations are made and orders accepted subject to availability of raw materials. All prices are subject to material market fluctuations and the actual price to be paid by the buyer shall be the sellers price ruling at the date of dispatch.
  - 4.2. Where an order is received for a quantity less than that quoted for or where delivery is required in instalments smaller than those specified in the quotation prices will be subject to an increase.
  5. Liability is not accepted for any direct or indirect loss arising from non-delivery, or delays in delivery of any goods caused by war, strikes, lock-outs, fire, floods, explosions, government restrictions or any cause whatsoever beyond our control.
  6. As in respect of certain goods we cannot guarantee exact quantities, the seller shall be deemed to have fulfilled this contract by delivery of a quantity of plus or minus 10% of the quantity specified and the buyer shall pay at contract rate for the actual quantity delivered. Materials with similar properties to those quoted may be substituted for quoted materials. Unless specifically agreed by the seller in writing the delivery of sample material shall not constitute a warrant nor indicate a sale by sample.
  7. No responsibility will be accepted in respect of non delivery of the goods unless the buyer notifies the seller and the carrier within 14 days of dispatch. If consignments are delivered damaged or with part contents missing, they must be signed for accordingly and notification sent to the seller and Carrier within three days of delivery. Except as aforesaid no claims of any kind will be accepted by the seller unless the claim is received by the seller in writing within 14 days of the date of delivery.
  8. Where the goods consist of containers, wrappers or other articles intended for use in conjunction with any food, drugs or other substance, the buyer shall satisfy himself that such food article or other substance is not likely to be adversely affected by any materials used by the seller in the manufacture or printing of such containers, wrappers or other articles and we shall not be liable to the buyer or any third party in respect of any claims alleging that such food article, drug or substance has been adversely affected.
  9. Although great care is taken in the choice of materials and inks used in the manufacture of our products, their suitability for packing a particular commodity must be at the Buyers risk unless specifically agreed in writing by the Company, no warranty or condition is given or shall be implied that the goods supplied are suitable in size, capacity, quality, or otherwise for the purpose of which the goods are bought.
  10. In no circumstances shall our liability for consequential losses or otherwise exceed the invoice value of those goods supplied by us which are defective.
  11. Unless the contract otherwise provides the risk in the goods shall remain in the seller until the point of delivery set out in the contract and unless the buyer shall be given notice to the seller or the Carrier as provided by condition 7 hereof, the goods shall be deemed to have been fully delivered to the buyer and the risk in such goods transferred to the buyer at the point of delivery.
  12. The ownership of the goods to be delivered by the seller will only be transferred to the purchaser when the outstanding amount due to the seller from the purchaser under this contract has been paid. Until the date of such payment the purchaser agrees to store the said goods in such a way as to show that they are clearly the property of the sellers. Until the date of such payment the purchaser is authorised to sell the said goods on the sellers behalf and for the sellers account, the purchaser remaining accountable to the sellers for the goods or for the proceeds of sale until the date of such payment. In the event of any purchaser company being wound up or having a receiver appointed the purchaser company will immediately notify the sellers of such winding up proceedings or receiver appointed and return all goods belonging to the sellers in their possession.
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